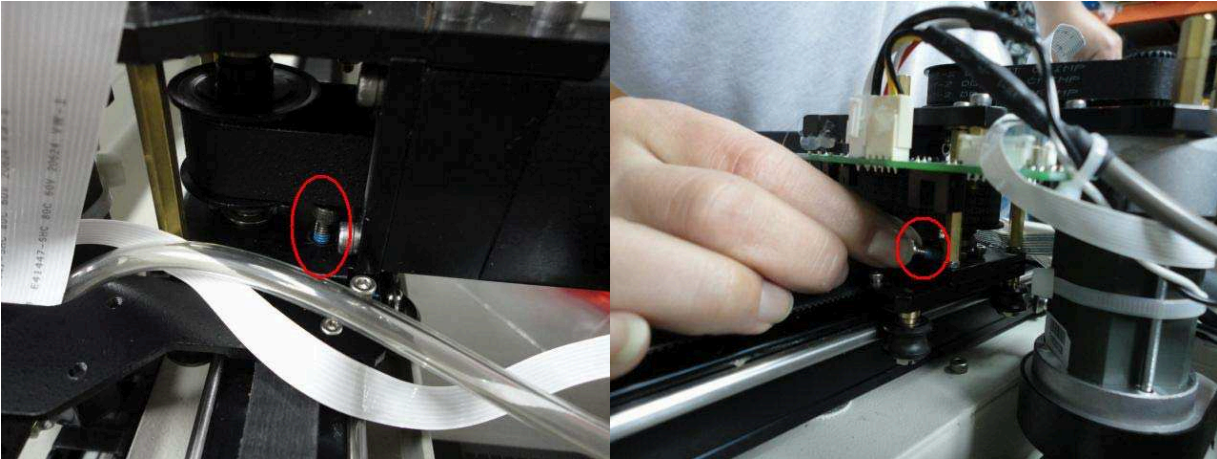
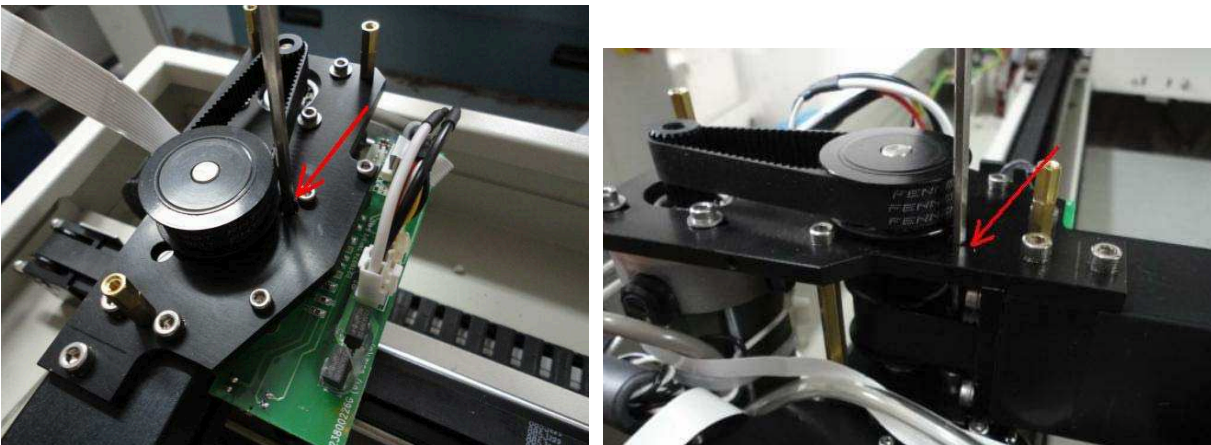


The screws on the left hand side of x axis assembly is more difficult to reach, so use hand to put the screw into the hole first (see the red circles below).



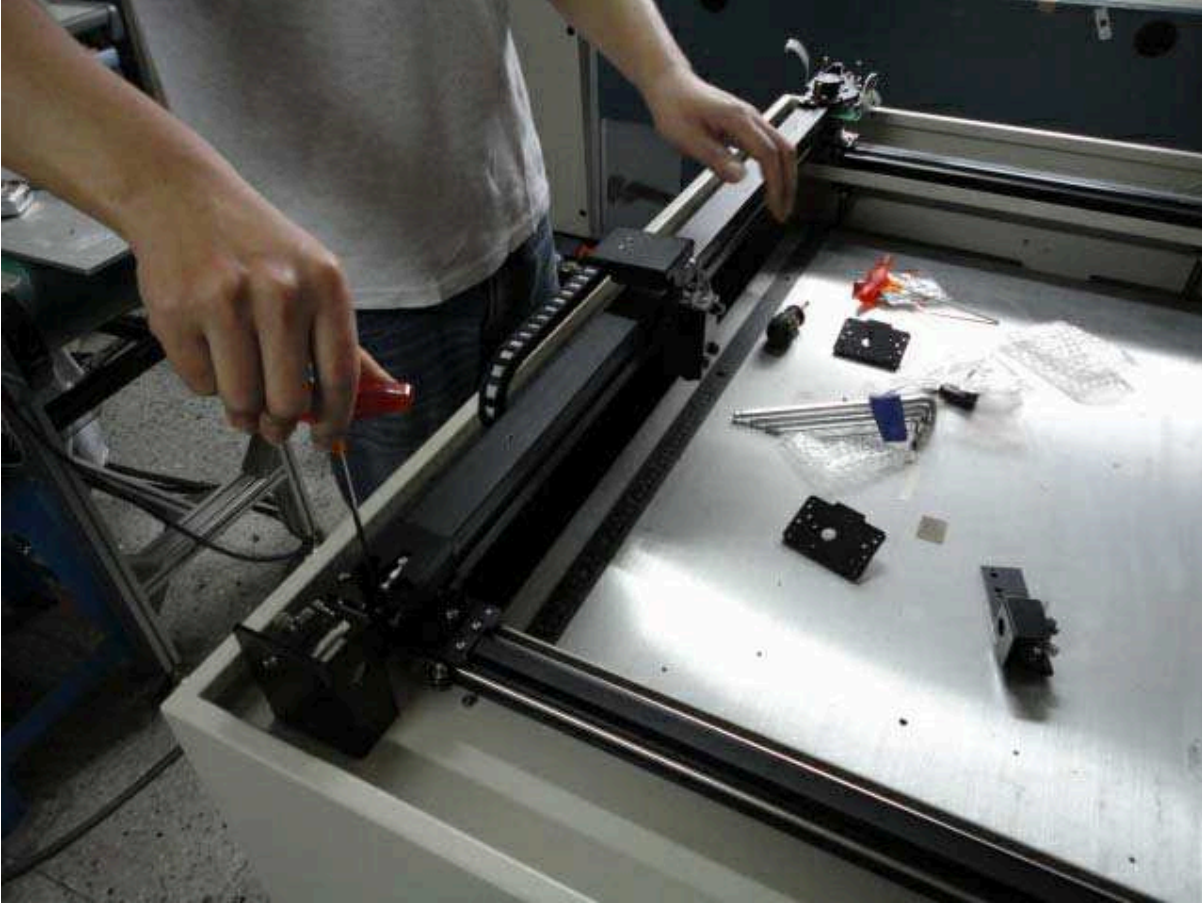
Then the allen key pass through the screw holes and reach the screw (see red arrows pointed below), but not tighten them yet.



The right hand side of x axis assembly is easier to reach, but not tighten them yet.



Move the whole x axis assembly to lower side (closer to your body) and then tighten all screws (two on the left and two on the right). This way can make sure the two y axis belts are evenly and parallel.



Connect the x motor flat cable to new x axis assembly and connect the air pipe (see red circle below) and tighten the three screws of x motor cover.

